



# Model No. PB-10N Hydraulic Pipe Bender





PB-10N Pipe Bender

R14EFL Motor driven hydraulic pump suitable for PB-10N

#### **SPECIFICATIONS**

Ram stroke: 250mm Oil volume required:

400cc

Output Force: 108kN

#### <u>SIZE</u>

780mm (W)

#### <u>WEIGHT</u>

18.6kg

## **ACCESSORIES**

Frame, Cylinder, Pivot Shoes (2 Pieces) Angle gauge

## **REMARKS**

Hydraulic pump and bending shoes sold separately.

Bending Shoe Sizes:

Thin Conduit (A)
Thick Conduit (B)
Gas Pipe (SGP)

Size	Pipe Dia.	Size Pipe Dia.	
A15	15.9	B42	47.8
A19	19.1	B54	59.6
A25	25.4	B70	75.2
A31	31.8	B82	87.9
A39	38.1	<b>SGP-15</b>	21.7
A51	50.8	<b>SGP-2</b> 0	27.2
A63	63.5	SGP-25	34.0
A75	76.2	<b>SGP-32</b>	42.7
B16	21.0	<b>SGP-40</b>	48.6
B22	26.5	SGP-50	60.5
B28	33.3	SGP-65	76.3
B36	41.9		

### **FEATURES**

The PB-10N was designed to bend various sizes and thickness of Steel pipes without wrinkles.

An aluminium alloy frame makes this bender lighter so that it can be easily carried to site.

Bending shoes are designed to bend JIS standard conduit pipe and gas pipe listed on the chart adjacent. If the pipe outer diameter being bent is equivalent to the one from the chart, the shoe can be used for that application.

Requires a separate hydraulic pump similar to the one shown above.